

# ILI Data Interpretation



Emerging Pipeline Technologies – Sept 29<sup>th</sup> , 2014

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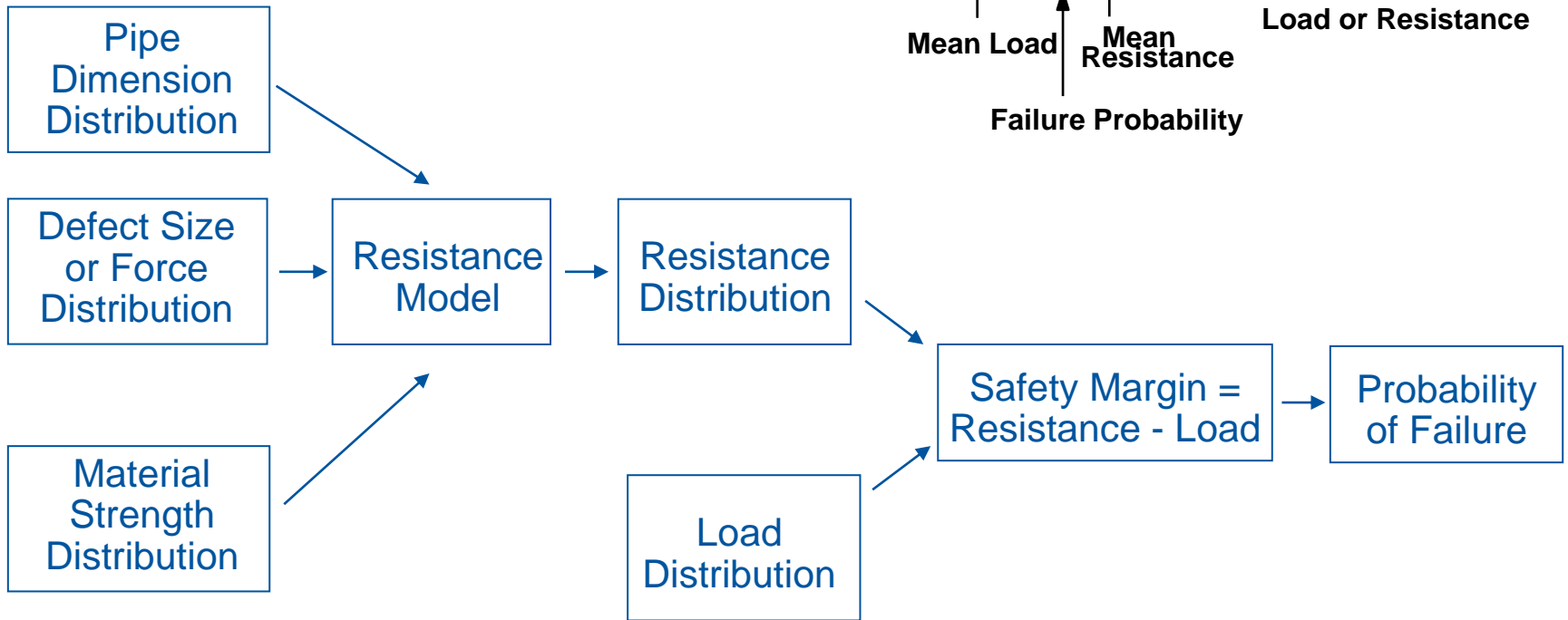
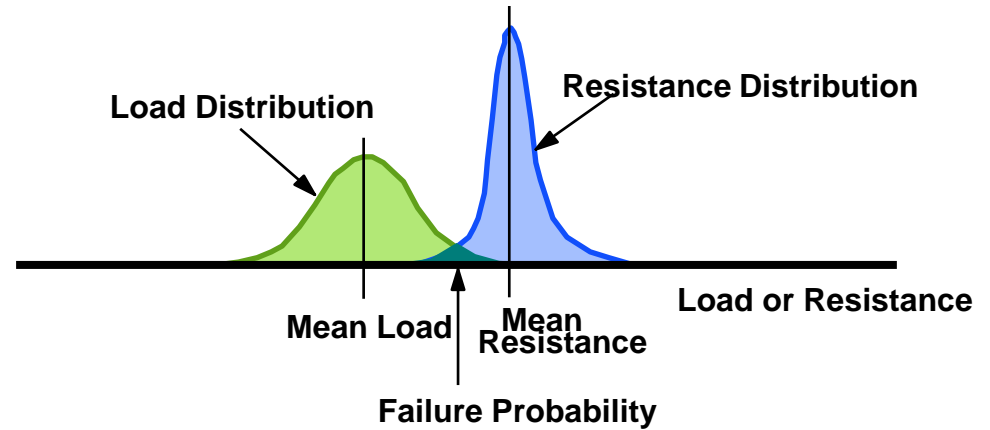
**C-FER**  
Technologies

# Integrity Maintenance Planning

- Quantify risk profile along pipeline
- Evaluate factors influencing risk
- Optimize maintenance and inspection programs
- Report to regulators



# Calculating the Failure Probability



- Probability of Detection (POD)
- Probability of Identification (POI)
- Probability of False Call (POFC)
- Sizing
  - Depth
  - Length
  - Area
  - Burst pressure
- Testing a performance claim vs calculating a performance claim

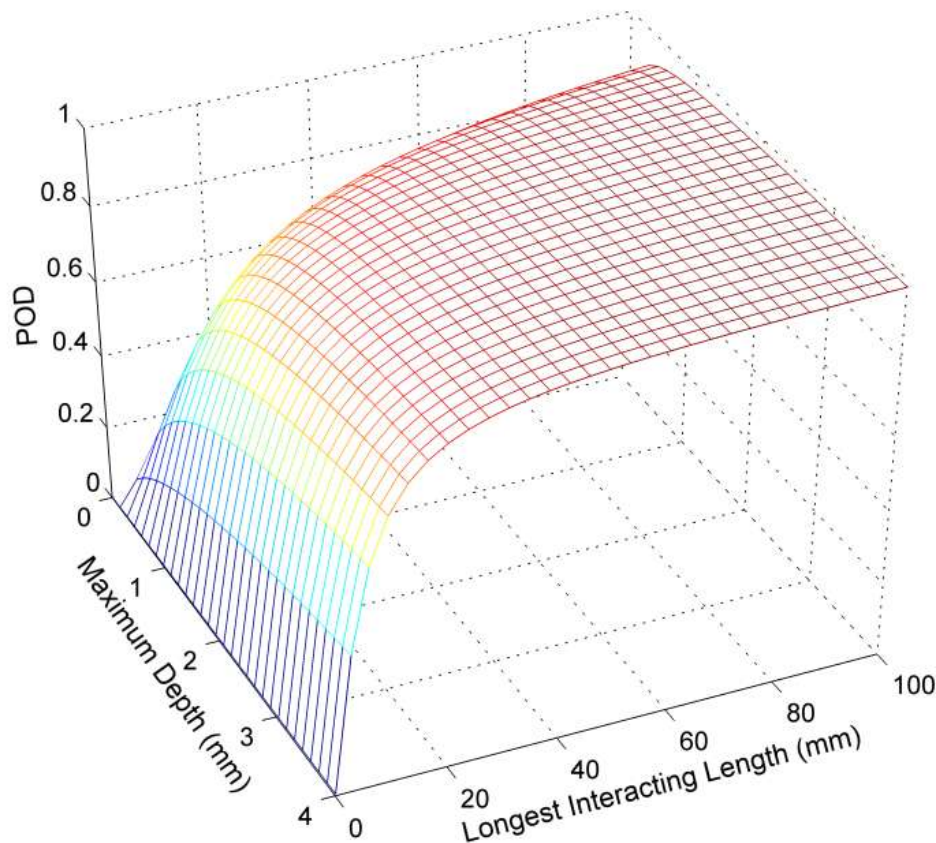
- Possible outcomes of an inspection

*POD*

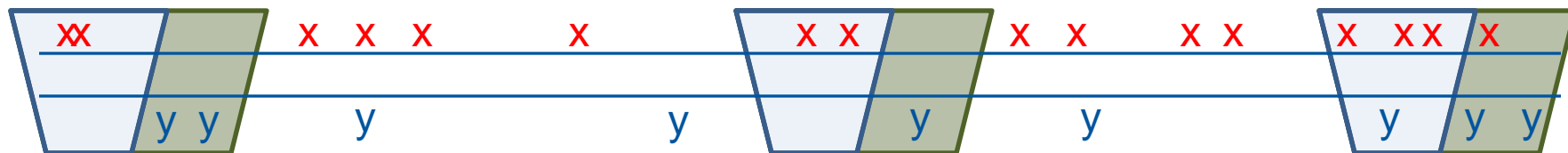
	Defect	No Defect	TOTAL
In-line Tool Result Positive (+)	<i>x</i>	<i>w</i>	$x + w$
In-line Tool Result Negative (-)	<i>y</i>	<i>z</i>	$y + z$
TOTAL	$n = x + y$	$w + z$	$x + y + w + z$

$$POD = p(+ | defect) = \frac{x}{n} = \frac{x}{x + y}$$

- Depends on length and depth – but not both equally
- Estimating what was missed – is it an integrity concern?

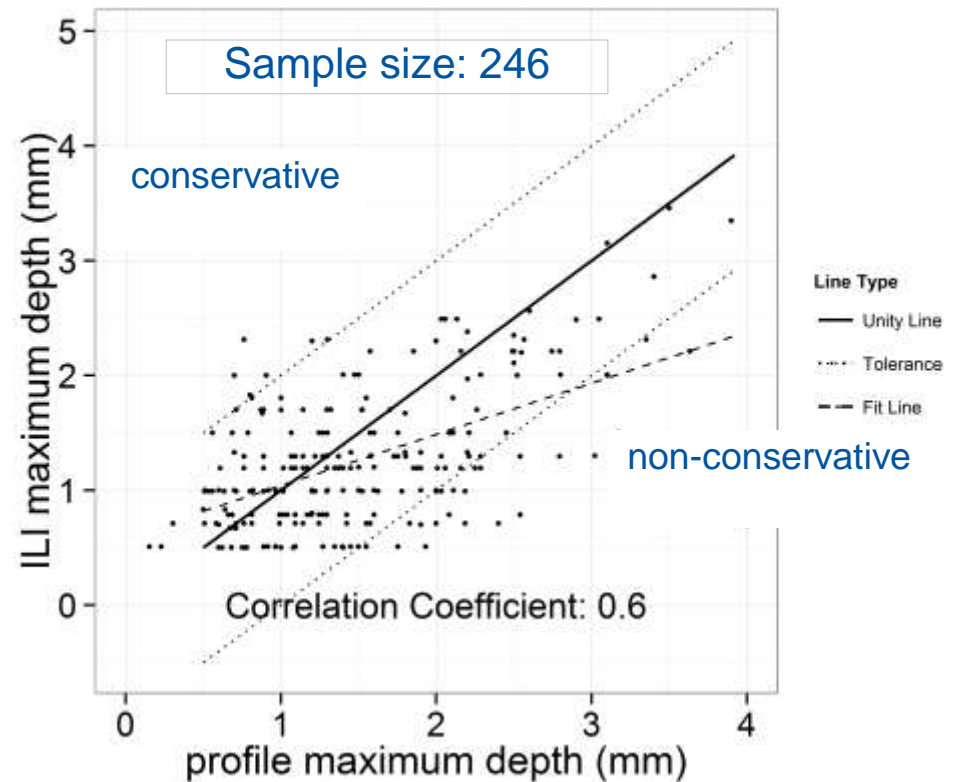


# Getting the Right Data



- POD depends on what is not in the dig sets
- Scenario 1:
  - a minimum length bell hole targeting defects
  - it is unlikely that undetected defects will be properly represented in the sample
- Scenario 2:
  - extend the length of the dig
  - more length provides more information about undetected defects
- Model the rate of undetected defects

- Depth, Length, Area, Shape
- Unity Plot
- Errors in two dimensions

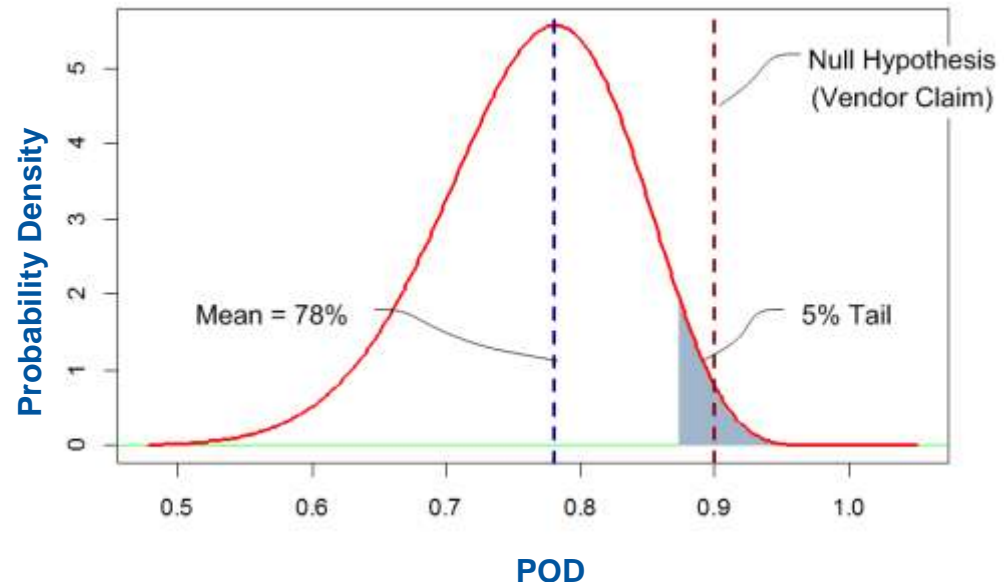




# Testing the Vendor Claim

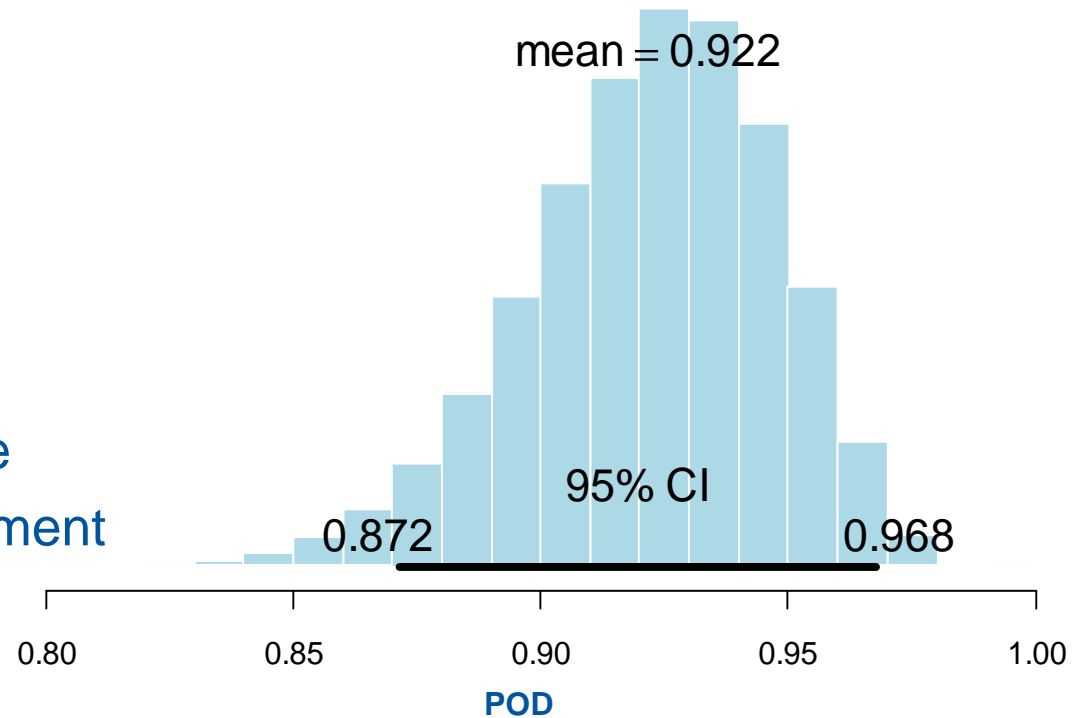
- Results in a 'reject' or 'not reject' evaluation
- Minimizes Type I errors
- Pros – simple
- Cons – does not use expensive data

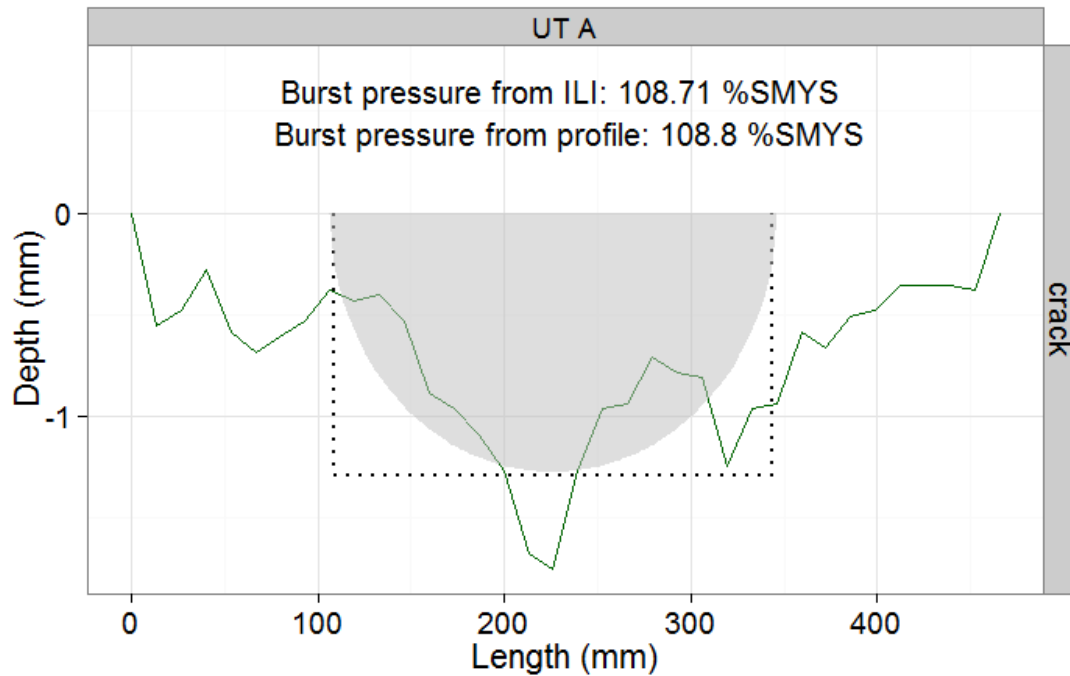
		Reality	
		False	True
Hypothesis	Reject	<i>Correct Call</i>	<i>Type I Error</i>
	Not Reject	<i>Type II Error</i>	<i>Correct Call</i>



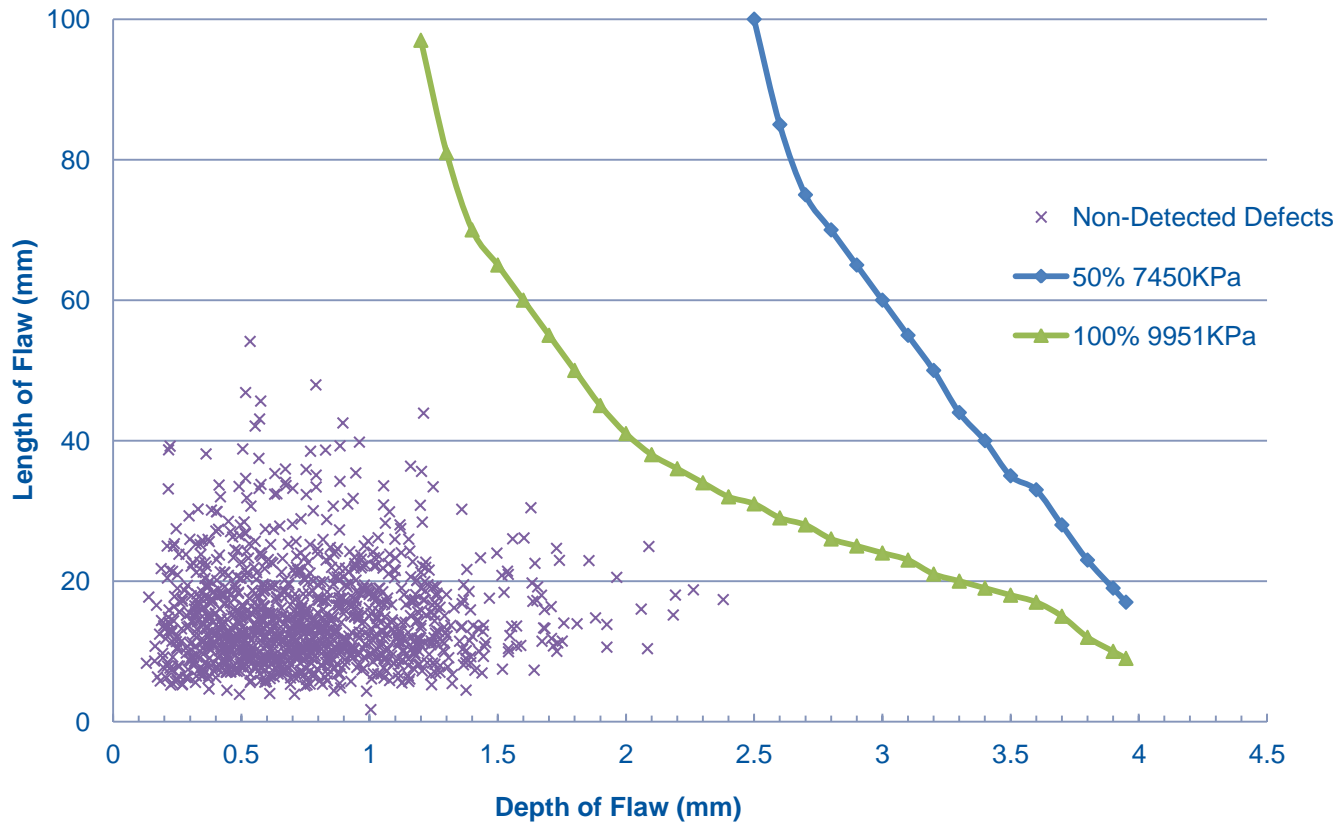
# Calculating Performance

- Pros:
  - Use all available data
    - Specification
    - Excavation data
    - Pull tests
    - Lab tests
  - Estimates performance
  - Critical feature assessment
  - Integrity optimization
- Cons:
  - Complicated
  - Requires more data





# Optimizing Integrity Management



Thank you!