

ACAMP Inertial Development

Working with ACAMP

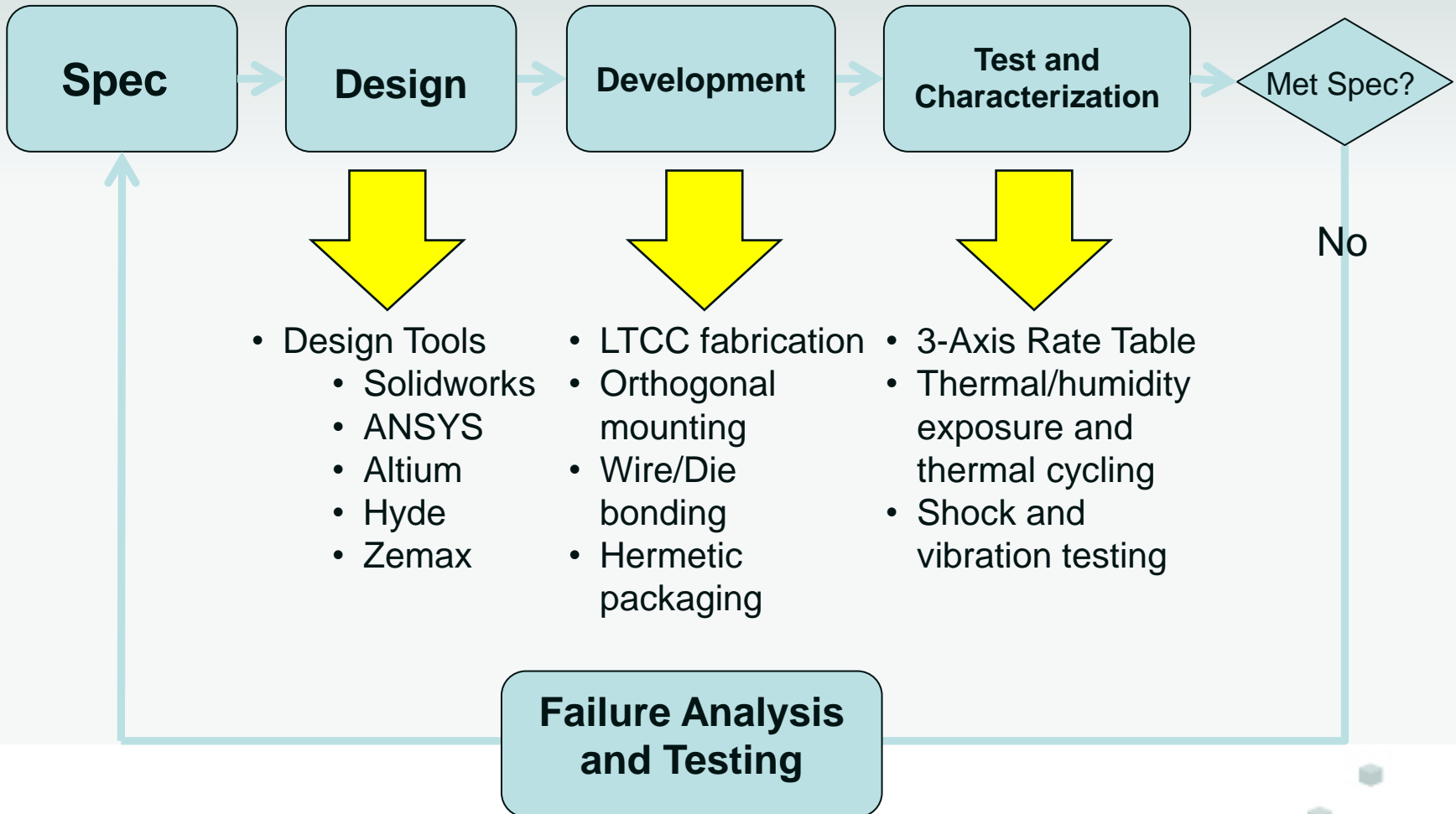


ACAMP INERTIAL DEVELOPMENT

Presentation Agenda

- ACAMP Inertial Development Overview and Workflow
- ACAMP's Smartcube





- ❖ ACAMP tailors its role to fit client needs
 - ❖ May only need design, or testing - OK
- ❖ Client can specify complete project, or work with ACAMP staff to determine the best project solution
- ❖ ACAMP can help with designs or developing test sequences if desired
- ❖ Summary: **We are flexible!**

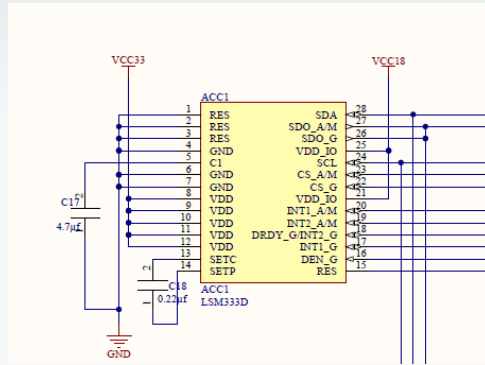
Spec

Spec Considerations:

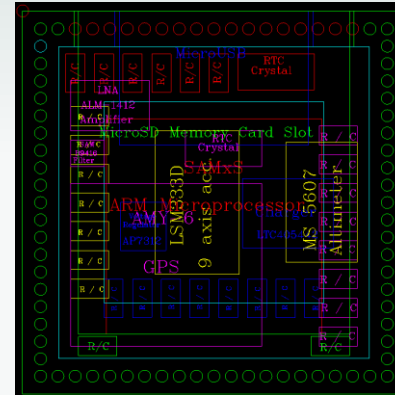
- ❖ Target Market
- ❖ Commercial, Industrial, Military, Automotive?
- ❖ Customer requirements
- ❖ Cost restrictions

Design

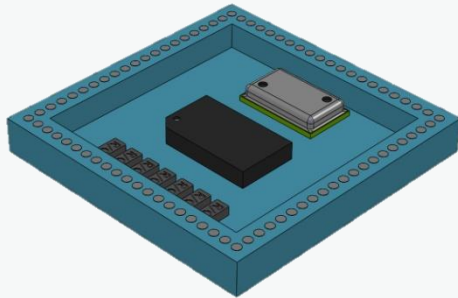
Altium:



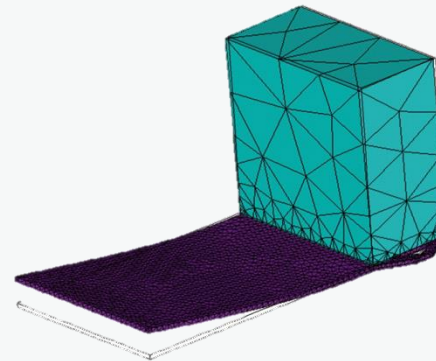
Hyde:



Solidworks:



ANSYS:



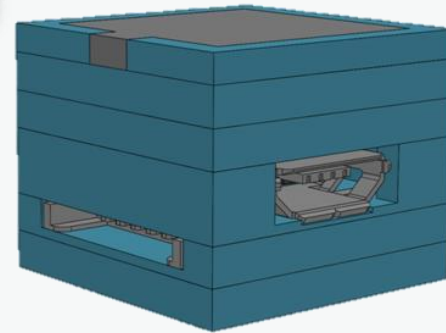
Development

Component placement,
interconnect: Palomar,
Finetech, F&K

Package sealing
options: Solder,
Braze, Welding

Board Construction:

- LTCC
- Anything you want



Test and Characterization

How well does the device perform?

How well does the device resist the target environment?



Performance Testing:
3-axis Rate Table with temperature chamber



Environmental Testing:

- Temperature
- Humidity
- Vibration
- Shock



Test and
Characterization

Accelerometer Parameters

- Scale Factor
- Scale Factor Error (1σ)
- Scale Factor Repeatability
- Axis Misalignment
- Absolute Bias
- Bias Repeatability
- In-Run Bias Instability
- Velocity Random Walk
- Temperature Dependence
- Latency Testing

Gyroscope Parameters

- Scale Factor
- Scale Factor Errors
 - Error (1σ)
 - Non-linearity
 - Asymmetry
- Scale Factor Repeatability
- Axis Misalignment
- g -Sensitivity
- Absolute Bias
- Bias Repeatability
- In-Run Bias Instability
- Angular Random Walk
- Temperature Dependence
- Latency Testing

Test and
Characterization

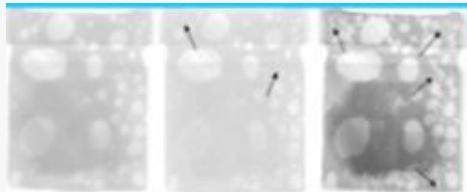
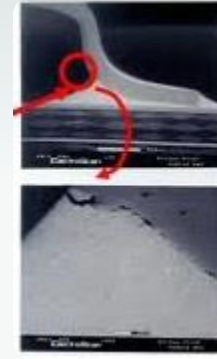
Benefits of 3-axis Rate Table:

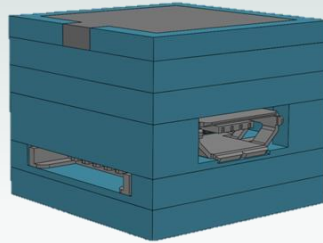
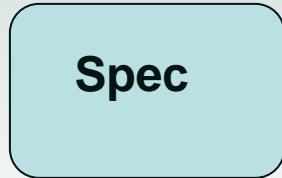
- ❖ Capable of reconstructing real motion profiles
- ❖ Faster calibration for IMUs
- ❖ Reduces the need for highly complex tooling for multi-axis mounting
- ❖ Capable of cross-axis sensitivity measurements
 - ❖ Axis misalignment
 - ❖ Cross-coupling effects

Spec Review

Does the unit meet the spec set out?

- Yes -> Great!
- No ->
 - What and Why did it not meet the spec?
 - Perform Failure Analysis, non-destructive Test, and Destructive Test to figure out failure modes
 - Redesign based on testing results





- Develop INS product demonstrating our integration capability
- Commercial components selected based on price and performance

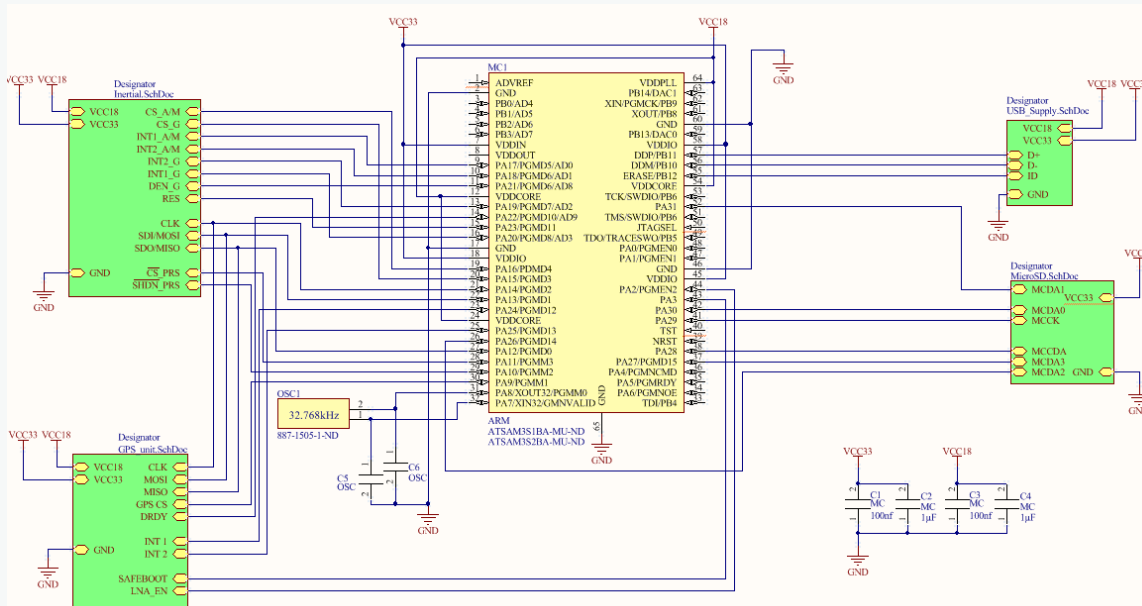
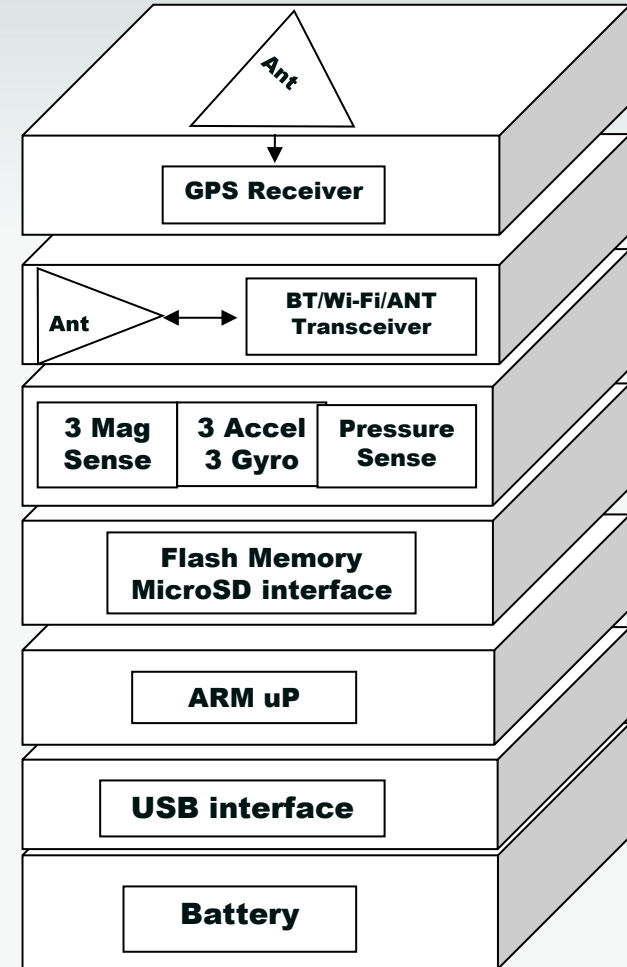
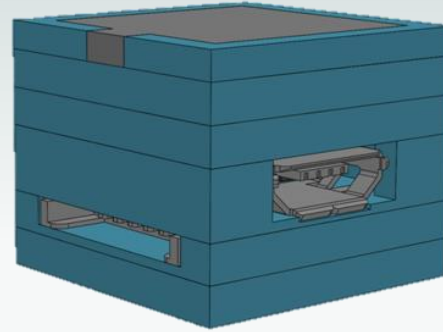
Components:

- Inertial: STMicro LSM330
- GPS: ublox AMY-6M
- Pressure: Freescale Semiconductor MPL115AT1
- Processor: Atmel Cortex M3

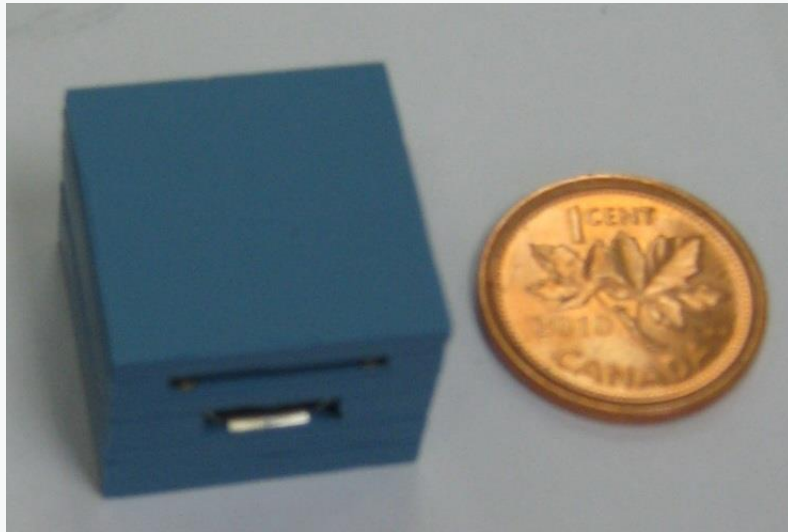
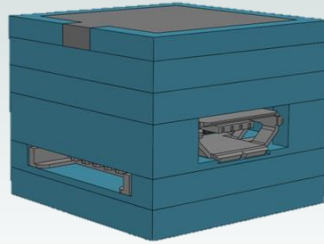
Connectivity:

- USB
- Wifi
- Bluetooth

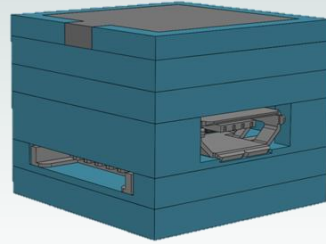
Design



Development



**Test and
Characterization**



Coming Up Next:



Performance
Testing:
3-axis Rate Table
with temperature
chamber



Environmental Testing:

- Temperature
- Humidity
- Vibration
- Shock

